

Work Order ID 106434

106434

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Item ID: D206-642-311BL

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/20/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D206-642	Rev N								

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-311 CHG007

DAS
06

MAY 12 2014

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS
23
9-89

1405-02

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
06
9-89

MAY 12 2014

DAS
28
9-89

B114560

Work Order ID 106434

106434

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Item ID: D206-642-311BL Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube LH (AEL Blue)
 Start Date: 8/30/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 9/20/13 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-311								
	Location: 102								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

68-6
82
DAS

DAS
06
9-89

MAY 13 2014

MLJ 14-05-13

MLJ 14-05-13

Picklist Print

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Page 1

Work Order ID: 106434
Parent Item: D206-642-311BL
Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:J05.10.11Added D3429-1 per CHG004KJ/CP/JLM/EC
IPP Rev:K 07-12-04 ECN 1080p DD verified by:ec
IPP Rev:L 08-09-29 as per DSI9421 DD verified by:EC IPP Rev:M as per REV.N DD
10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-341		Manufactured	No			110	Each	4.0000	1	1			
Replacement Skidtube(Fits LH or RH)													

DAS
06
9-89

Location

Loc Qty

Loc Code

FG
93119
FG082
36550
69952
95787

1
1
3
1
1
1

114560

DAS
28
9-89

D206-648-013
GROUND HANDLING WHEEL MODIFICATION
ATTN: D3414-041 - BLUE

88-6
90
S70

Manufactured No

110 Each 6.0000

Location

Loc Qty

Loc Code

PKG013
101736
103000
99769

6
4
1
1

108084

DAS
33
9-89

DAS
28
9-89

D2932-J
206 Saddle Left side
BLUE

DAS
06
9-89

Manufactured No

110 Each 20.0000

Location

Loc Qty

Loc Code

ST422
96693
ST427
103461
91554
93204
95744
ST437
98161

1
1
13
6
4
2
1
6
6

114490

DAS
33
9-89

14-05-07

DAS
28
9-89

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Work Order ID: 106434

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D29334 Manufactured No 110 Each 21.0000 **114491** **DAS 33 9-89**

206 Saddle Left
BLUE

**DAS
06
9-89**

Location	Loc Qty	Loc Code
ST420A	5	
98159	5	
ST422	2	
96699	2	
ST427	8	
93399	1	
94773	2	
96461	5	
ST437	6	
103664	6	

**DAS
28
9-89**

D29384 Manufactured No 110 Each 22.0000 **114492** **DAS 33 9-89**

206 Saddle Left side
BLUE

**DAS
06
9-89**

Location	Loc Qty	Loc Code
ST422	1	
93694	1	
ST426	2	
93411	2	
ST428	9	
93943	3	
98163	6	
ST438	10	
103069	4	
103678	6	

**DAS
28
9-89**

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Work Order ID: 106434

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D2939-1
206 Saddle Left side
BLUE

Manufactured No

110 Each 22.0000

~~10-9-10-8~~
114494
DAS 33 9-89

~~DAS 28 9-89~~

Location	Loc Qty	Loc Code
ST422	1	
96703	1	
ST425A	6	
98165	6	
ST428	9	
85836	4	
93897	5	
ST438	6	
103462	6	

~~DAS 06 9-89~~

AN3-11A
Bolt

Purchased No

110 Each 1,657.0000

~~8~~
8
DAS 33 9-89 14-05-07

Location	Loc Qty	Loc Code
FG	20	
122416	20	
ST513	1637	
123355	1637	

~~DAS 06 9-89~~

~~DAS 28 9-89~~

123355

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Work Order ID: 106434
 Parent Item: D206-642-311BL
 Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D2652
 Bushing

Manufactured No

110 Each 2,028.0000

16 113196 DAS 14-05-07

33
 9-89

DAS
 06
 9-89

Location	Loc Qty	Loc Code
FG	44	
31985	44	
ST013	996	
101755	272	
104848	402	
105683	322	
ST014	988	
102204	182	
102205	200	
103022	200	
103642	200	
103643	200	
99029	6	

DAS
 28
 9-89

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Work Order ID: 106434

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

MS2104213

Nut

Purchased

No

110

Each

6,791.0000

128401

DAS

33

9-89

Location

Loc Qty

Loc Code

FP001

3

DAS

122141

3

28

GA

18

9-89

122452

18

ST314

387

111668

1

117885

32

119017

55

119075

138

123265

43

M126036

118

ST506

1383

123900

912

124291

471

ST510a

5000

M126275

1000

M126333

4000

DAS

28

9-89

AN960JD10

WASHER

AN5-10A

BOLT

DAS

06

9-89

NAS1149D03631

Purchased

No

110

Each

0.0000

128429

DAS

33

9-89

Purchased

No

110

Each

553.0000

128634

DAS

33

9-89

14-05-07

Location

Loc Qty

Loc Code

GA

50

DAS

122800

50

28

ST350A

3

9-89

124805

3

st503

500

M126180

500

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Work Order ID: 106434

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

AN3-11A BOLT	Purchased	No	110	Each	733.0000	4 4	DAS 33 9-89	DAS 28 9-89
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DAS
06
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST514	92	
125388	92	
ST517	641	
123533	441	
M126105	200	

123533

AN960JD516 Washer	Purchased	No	110	Each	2.0000	8 8	DAS 33 9-89	DAS 28 9-89
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126319

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST504	2	
1069059	2	

AN4-6A BOLT	Purchased	No	110	Each	2,033.0000	12 12	DAS 33 9-89	DAS 28 9-89
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24 107817
10K128634

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST504	1300	
M126317	1300	
ST514	733	
123355	233	
M126175	500	

AN960JD416 Washer	Purchased	No	110	Each	0.0000	25 25	DAS 33 9-89	14-05-06
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128591

DAS
06
9-89

DAS
28
9-89

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Work Order ID: 106434

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

MS2104214

Purchased

No

110

Each

5,287.0000

12

12

DAS

DAS

Locknut

33

28

9-89

9-89

128300

DAS
06
9-89

Location

Loc Qty

Loc Code

FP001

50

122452

38

8182

12

ST314

10

m125708

10

st507

56

125535

23

m126073

33

ST509

4000

m126275

4000

ST510a

981

m126333

981

ST518

190

124231

190

D3407-043

Manufactured

No

110

Each

27.0000

1

1

DAS

33

9-89

14-05-06

Tow Ring

BLUE

DAS
06
9-89

Location

Loc Qty

Loc Code

ST421

15

103303

14

86919

1

ST463

12

85478

1

93938

4

95924

7

103303

DAS

28

9-89

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Work Order ID: 106434
 Parent Item: D206-642-311BL
 Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D3456-1 Manufactured No

Washer

110 Each 182.0000 1 **113126**

DAS
06
9-89

Location

Loc Qty

Loc Code

DAS

33

9-89

DAS

28

9-89

FG	7	
25701	7	
ST047	175	
103539	50	
103787	25	
80252	1	
85223	1	
89237	6	
96570	21	
99338	71	

D3457-1 Manufactured No

WASHER

110 Each 91.0000 2 **113632**

DAS

33

9-89

14-05-06

DAS
06
9-89

Location

Loc Qty

Loc Code

DAS

28

9-89

FG	10	
32409	10	
ST047	81	
102377	56	
97683	2	
99638	23	

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Work Order ID: 106434

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Nut

Purchased

No

110 Each 1,140.0000

DAS

33

9-89

128300

Location

Loc Qty

Loc Code

FG
104603
GA
121652
ST315
121162
122452
123021
123525
123900
125654
m125807

36
36
2
2
1102
25
29
3
29
2
254
760

DAS

28

9-89

DAS
06
9-89

AN4G5A1

Bolt

Purchased

No

110 Each 173.0000

DAS

33

9-89

DAS

28

9-89

127410

Location

Loc Qty

Loc Code

ST355
122599
123265

173
83
90

DAS

28

9-89

DAS
06
9-89

AN960C416

washer

NAS1149C0463R

Purchased

No

110 Each 0.0000

DAS

33

9-89

DAS

28

9-89

127306

D3413-1

O-Ring

BLUE

Manufactured

No

110 Each 48.0000

DAS

33

9-89

14-05-06

Location

Loc Qty

Loc Code

ST421
80224
88025
96882
98167
ST464
91117

16
3
1
4
8
32
32

DAS

28

9-89

DAS
06
9-89

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Work Order ID: 106434

Parent Item: D206-642-311BL

Parent Item Name: Skidtube LH (AEL Blue)

Start Date: 8/30/13

Required Date: 9/20/13

Start Qty: 1.00

Required Qty: 1.00

D2712 Manufactured No

Set Screw

110 Each 808.0000 10 10 DAS 33 28 9-89 9-89

Location	Loc Qty	Loc Code
FG	50	
29962	50	
ST016	758	
101775	250	
102226	194	
103652	182	
91229	12	
93686	20	
99794	100	

101775

DAS 06 9-89

D2934 Manufactured No

Saddle Spacer

110 Each 74.0000 2 112252 DAS 33 28 9-89 9-89

Location	Loc Qty	Loc Code
FG	6	
31929	6	
ST022	68	
101520	20	
102358	20	
103443	24	
97041	1	
98297	3	

DAS 06 9-89

D2935 Manufactured No

Saddle Spacer

110 Each 94.0000 2 111577 DAS 33 14-65-06 9-89

Location	Loc Qty	Loc Code
FG	6	
31793	6	
ST022	88	
102233	40	
103655	33	
88536	4	
97264	1	
99798	10	

DAS 06 9-89

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